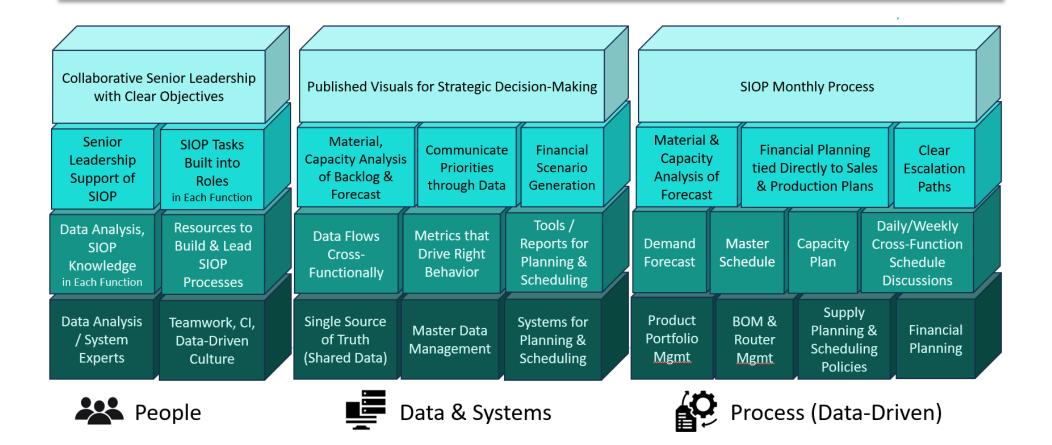
## The Building Blocks of SIOP (Sales, Inventory, & Operations Planning)





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